



REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1718153	Seal Washer	2
2	1185630	Oil Seal	2
3	1185629	Oil Seal	2
4	1185721	Needle Bearing	2
5	• 1719673	Capscrew, 3/8-16 x 1-1/4	(1) (2) (3)
	• 1100055	Hex Head Cap Screw, 1/2-13 x 1-1/4 (4) (5)	4
6	• 1100243	Lockwasher, 3/8 (1) (2) (3)	4
	• 1100245	Lockwasher, 1/2 (4) (5)	4
7	1720396	Tiller Case (Incl. Ref 27)	(1) (2) (3)
	1729249	Tiller Case (Incl. Ref. 27)	(4) (5)
8	1710530	Thrust Washer	4
9	1723622	Hi-Pro Key, 5/16 x 5/16 x 2	1
10	1723444	Tine Shaft (1) (2)	1
	1727908	Tine Shaft (3) (4) (5)	1
11	1103494	Set Screw, 3/8-16 x 1/2	1
12	1718152	Roller Chain Connector	1
13	1718151	Roller Chain 1 Inch Pitch	1
14	1721591	Sprocket 15-Tooth 1 Inch Pitch	1
15	1185720	Needle Bearing	2
16	1718484	Spacer	1
17	1718686	Special Key, 5/16 x 1/4	2
18	1718394	Shaft	1
19	1718393	Gear 39 Tooth	1
20	1718147	Sprocket 10-Tooth 1 Inch Pitch	1
21	• 1185741	Pipe Plug, 1/8	1
22	1113755	Stud, 5/8-11 x 2-1/4	3

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
23	• 1100779	Hex Head Capscrew, 5/16-18 x 1-3/4	16
24	• 1100242	Lockwasher, 5/16	16
25	1720397	Gear Case Cover (Incl. Ref. No. 27) (1) (2) (3)	1
	1729281	Gear Case Cover (Incl. Ref. No. 27) (4) (5)	1
26	1718389	Gasket	1
27	1177343	Bearing Cup	4
28	1177262	Bearing Cone	4
29	1719443	Shim, 2.320 x .005	As Req'd.
	1727228	Shim, .010 (4) (5)	As Req'd.
	1727229	Shim, .031 (4) (5)	As Req'd.
30	1718392	Pinion & Shaft	1
31	1708382	Woodruff Key	1
32	1718391	Bevel Gear, 40 Tooth	1
33	1718781	Shim, 1.265 x .005	As Req'd.
34	1185733	Retaining Ring	2
35	1720529	Shim	As Req'd.
36	1185732	Retaining Ring	1
37	1185734	Oil Seal	1
38	1718390	Pinion, 13 Tooth	1
39	1185206	Drive Pin	2
40	• 1185474	Pipe Plug (1) (2) (3)	1
	• 1105678	Pipe Plug (4) (5)	1
41	1107385	Flat Washer, 1/2	4
42	• 1103281	Hex Head Cap Screw, 5/8-11 x 2	1
43	• 1100247	Lockwasher, 5/8	1
44	1732288	Thrust Washer (5)	As Req'd.
N.I.	1723456	Gear Lube, EP90	1

Figure 2 GEAR CASE ASSEMBLY

• Common Hardware - purchase locally (Grade 5 where

(1) 18093-01
 (2) 18093-02
 (3) Serial Number 0300101 thru 0300796
 (4) Serial Number 0300797 thru 0399999
 (5) Serial Number 0400101 thru 0599999