This product has a low emission engine which operates differently from previously built engines. Before you start the engine, read and understand this Owner's Manual.

IMPORTANT:
Read and follow all Safety Rules and Instructions before operating this equipment.

For answers to your questions about this product, Call:
1-800-659-5917
Sears Craftsman Help Line
5 am - 5 pm, Mon - Sat

SEARS, ROEBUCK AND CO., HOFFMAN ESTATES, IL 60179 U.S.A.
Visit our Craftsman website: www.sears.com/craftsman
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LIMITED WARRANTY ON CRAFTSMAN TRACTOR AND BATTERY

2-YEAR ON TRACTOR

When used and maintained according to the operator's manual instructions, if this tractor fails due to a defect in material or workmanship within two years from the date of purchase, call 1-800-4-MY-HOME® to arrange for free repair. During the first 30 days of purchase, there will be no charge to service the product in your home. For your convenience, in-home warranty service will still be available after the first 30 days of purchase, but a trip charge will apply. This charge will be waived if you transport the product to an authorized Craftsman drop-off location. For the nearest authorized location, call 1-800-4-MY-HOME®.

Tractor warranty coverage does not include:

- Expendable items which become worn during normal use, including but not limited to blades, spark plugs, air cleaners, belts, and oil filters.
- Standard maintenance servicing, oil changes, or tune-ups.
- Tire replacement or repair caused by punctures from outside objects, such as nails, thorns, stumps, or glass.
- Repairs necessary because of operator abuse, including but not limited to damage caused by towing objects beyond the capability of the tractor, impacting objects that bend the frame or crankshaft, or over-speeding the engine.
- Repairs necessary because of operator negligence, including but not limited to electrical and mechanical damage caused by improper storage, failure to use the proper grade and amount of engine oil, failure to keep the deck clear of flammable debris, or failure to maintain the equipment according to the instructions contained in the operator's manual.
- Engine (fuel system) cleaning or repairs necessary because of fuel determined to be contaminated or oxidized (stale). In general, fuel should be used within 30 days of its purchase date.
- Normal deterioration and wear of the exterior finishes, or product label replacement.
- The tractor battery, which is covered for only 90 days as stated below.

90-DAYS ON BATTERY

For ninety (90) days from the date of purchase, if the battery included with this tractor is defective in material or workmanship (our testing proves it will not hold a charge), it will be replaced free of charge.

During the first 30 days of purchase, there will be no charges to replace the battery in your home. For your convenience, in-home warranty service will still be available after the first 30 days of purchase, but a trip charge will apply. This charge will be waived if you transport the battery to an authorized Craftsman drop-off location. For the nearest authorized location, call 1-800-4-MY-HOME®.

All tractor and battery warranty coverage is void if this product is used for commercial or rental purposes.

This warranty applies only while this product is within the United States.

This warranty gives you specific legal rights, and you may also have other rights, which vary, from state to state.

Sears, Roebuck and Co., Hoffman Estates, IL 60192

SAFETY RULES

DANGER: This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

WARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

WARNING: Do not coast down a hill in neutral, you may lose control of the tractor.

WARNING: Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

WARNING: Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

WARNING: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling.

I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual before starting.
- Do not put hands or feet near rotating parts or under the machine. Keep clear of the discharge opening at all times.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blades.
- Be sure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blades when crossing gravel surfaces.
- Do not operate machine without the entire grass catcher, discharge guard, or other safety devices in place and working.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Disengage blades when not mowing. Shut off engine and wait for all parts to come to a complete stop before cleaning the machine, removing the grass catcher, or unclogging the discharge guard.
- Operate machine only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Always wear eye protection when operating machine.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Follow the manufacturer's recommendation for wheel weights or counterweights.
- Keep machine free of grass, leaves or other debris build-up which can touch hot exhaust / engine parts and burn. Do not allow the mower to plow leaves or other debris which can cause build-up to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

MyTractorForum.com
SAFETY RULES

II. SLOPE OPERATION
Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

• Mow up and down slopes, not across.
• Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
• Choose a low ground speed so that you will not have to stop or shift while on the slope.
• Do not mow on wet grass. Tires may lose traction.
• Always keep the machine in gear when going down slopes. Do not shift to neutral and coast downhill.
• Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
• Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction, which could cause the machine to roll over.
• Use extra care while operating machine with grass catchers or other attachments; they can affect the stability of the machine. Do no use on steep slopes.
• Do not try to stabilize the machine by putting your foot on the ground.
• Do not mow near drop-offs, ditches, or embankments. The machine could suddenly roll over if a wheel is over the edge or if the edge caves in.

III. CHILDREN
Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.

• Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.
• Be alert and turn machine off if a child enters the area.
• Before and while backing, look behind and down for small children.

SAFETY RULES

IV. TOWING
• Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
• Follow the manufacturer’s recommendation for weight limits for towed equipment and towing on slopes.
• Never allow children or others in or on towed equipment.
• On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
• Travel slowly and allow extra distance to stop.

V. SERVICE
SAFE HANDLING OF GASOLINE
To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

• Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
• Use only approved gasoline container.
• Remove gas cap or add fuel with the engine running. Allow engine to cool before refueling.
• Never fuel the machine indoors.
• Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliance.
• Never fill containers inside a vehicle or on a truck or trailer bed with plastic liner. Always place containers on the ground away from your vehicle when filling.

IV. TOWING
• Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
• Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
• If fuel is spilled on clothing, change clothing immediately.
• Never overfill fuel tank. Replace gas cap and tighten securely.

GENERAL SERVICE
• Never operate machine in a closed area.
• Keep all nuts and bolts tight to be sure the equipment is in safe working condition.
• Never tamper with safety devices. Check their proper operation regularly.

VI. VEHICLE SAFETY
GENERAL SERVICE
• Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage and remove any fuel-soaked debris. Allow machine to cool before storing.
• If you strike a foreign object, stop and inspect the machine. Repair, if necessary, before restarting.
• Never make any adjustments or repairs with the engine running.
• Check grass catcher components and the discharge guard frequently and replace with manufacturer’s recommended parts, when necessary.
• Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
• Check brake operation frequently. Adjust and service as required.
• Maintain or replace safety and instruction labels, as necessary.

SAFETY RULES

• Be sure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
• Never carry passengers.
• Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
• Never carry children, even with the blades shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
• Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.

SAFETY RULES

• Be alert and turn machine off if a child enters the area.
• Before and while backing, look behind and down for small children.
• Mow up and down slopes (15° Max), not across.
• Choose a low ground speed so that you will not have to stop or shift while on the slope.
• Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
• If machine stops while going uphill, disen-gage blades and proceed slowly just past the area. Disengage blades and proceed slowly down the slope.
• Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
CONGRATULATIONS on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact a Sears or other qualified service center. We have competent, well-trained representatives and proper tools to service or repair this tractor. Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal land. A spark arrester for the muffler is available through your nearest Sears service center (See REPAIR PARTS manual).

REPAIR PROTECTION AGREEMENTS

Congratulations on making a smart purchase. Your new Craftsman® product is designed and manufactured for years of dependable operation. But like all products, it may require repair from time to time. That's when having a Repair Protection Agreement can save you money and aggravation. Purchase a Repair Protection Agreement now and protect yourself from unexpected hassle and expense.

Here's what's included in the Agreement:

- Expert service by our 12,000 professional repair specialists.
- Unlimited service and no charge for parts and labor on all covered repairs.
- Product replacement if your covered product can't be fixed.
- Discount of 10% from regular price of service and service-related parts not covered by the agreement; also, 10% off regular price of preventive maintenance check.
- Fast help by phone — phone support from a Sears representative on products requiring in-home repair, plus convenient repair scheduling.

Once you purchase the Agreement, a simple phone call is all that it takes for you to schedule service. You can call anytime day or night, or schedule a service appointment online.

Sears has over 12,000 professional repair specialists, who have access to over 4.5 million quality parts and accessories. That's the kind of professionalism you can count on to help prolong the life of your new purchase for years to come. Purchase your Repair Protection Agreement today!

Some limitations and exclusions apply. For prices and additional information call 1-800-827-6655.

SEARS INSTALLATION SERVICE

For Sears professional installation of home appliances, garage door openers, water heaters, and other major home items, in the U.S.A. call 1-800-4-MY-HOME®

PRODUCT SPECIFICATIONS

- Gasoline Capacity: 4 Gallons
- Oil Type: SAE 10W30 (above 32°F)
- Spark Plug: Champion RC12YC
- Ground Speed: Forward: 0-5.8 Revers: 0-2.1
- Charging System: 15 Amps @ 3600 RPM
- Battery: Amp/Hr: 35 Min. CCA: 280 Case size: U1R
- Blade Bolt Torque: 45-55 Ft. Lbs.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal land. A spark arrester for the muffler is available through your nearest Sears service center (See REPAIR PARTS manual).
ASSEMBLY/PRE-OPERATION

Your new tractor has been assembled at the factory with the exception of those parts left unassembled for shipping purposes.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes you need are listed below.

(1) 3/4" wrench (1) Pliers
(1) 9/16" wrench (1) Utility knife
(1) Tire pressure gauge

NOTE: You may now roll or drive your tractor off the skid. Follow the appropriate instruction below to remove the tractor from the skid.

WARNING: Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

1. Raise attachment lift lever to its highest position.
2. Release parking brake by depressing brake pedal.
3. Place freewheel control in "transmission disengaged position" (See "TO TRANSPORT" in the Operation section of this manual).
4. Roll tractor forward off skid.

TO DRIVE TRACTOR OFF SKID (See Operation section for location and function of controls)

1. Be sure all the above steps have been completed.
2. Check engine oil level and fill fuel tank with gasoline.
3. Place freewheel control in "transmission engaged position" (See "TO TRANSPORT" in the Operation section of this manual).
4. Sit on seat in operating position, depress brake pedal and set the parking brake.

INSTALL MOWER AND DRIVE BELT

See MOWER AND DRIVE BELT ASSEMBLY Supplement Sheet for additional guidance on this assembly.

Be sure tractor is on level surface and engage parking brake.

1. Lower attachment lift lever to it's lowest position.
2. Turn steering wheel to the left as far as it will go and position mower on right side of tractor with deflector shield to the right.
3. Remove plastic tie securing belt, bring belt forward and check belt for proper routing in all mower pulley grooves.
4. Pivot bar towards you and insert other end of bar into hole in rear mower bracket (D). Move mower as needed to insert bar.
5. Secure with washer and retainer spring as shown.

NOTE: Be sure mower side suspension arms (A) are pointing forward before sliding mower under tractor.

1. From right side of mower, insert anti-sway bar into hole in transmission bracket (T).
2. Attach mower side suspension arms (A) to chassis - Position hole in arm over pin (B) on outside of tractor chassis and secure with washer and retainer spring.
3. Repeat on opposite side of tractor.

CHECK BATTERY

1. Lift hood to raised position.

NOTE: If this battery is put into service after month and year indicated on label (L) (label is located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in Maintenance section of this manual for charging instructions).

ADJUST SEAT

1. Sit in seat.
2. Lift up adjustment lever (A) and slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
3. Release lever to lock seat in position.

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

1. Remove all accessible loose parts and parts cartons from carton.
2. Cut along dashed lines on all four panels of carton. Remove end panels and lay side panels flat.
3. Remove mower and packing materials.
4. Check for any additional loose parts or cartons and remove.

When right or left hand is mentioned in this manual, it means, from your point of view, when you are in the operating position (seated behind the steering wheel).
Before you operate your new tractor, we wish to assure that you receive the best performance and satisfaction from this Quality Product.

Please review the following checklist:

- All assembly instructions have been completed.
- No remaining loose parts in carton.
- Battery is properly prepared and charged.
- Seat is adjusted comfortably and tightened securely.
- All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
- Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
- Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
- Check wiring. See that all connections are still secure and wires are properly clamped.
- Before driving tractor, be sure freewheel control is in "transmission engaged" position (see "TO TRANSPORT" in the Operation section of this manual).

While learning how to use your tractor, pay extra attention to the following important items:

- Engine oil is at proper level.
- Fuel tank is filled with fresh, clean, regular unleaded gasoline.
- Become familiar with all controls, their location and function. Operate them before you start the engine.
- Be sure brake system is in safe operating condition.
- Be sure Operator Presence System and Reverse Operation System (ROS) are working properly (See the Operation and Maintenance sections in this manual).

It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).
OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.

(1) CRUISE CONTROL LEVER - Used to set forward movement of tractor at desired speed without holding the forward drive pedal.

(2) BRAKE PEDAL - Used for braking the tractor and starting the engine.

(3) PARKING BRAKE - Locks clutch/brake pedal into the brake position.

(4) THROTTLE CONTROL - Used to control engine speed.

(5) ATTACHMENT CLUTCH SWITCH - Used to engage the mower blades, or other attachments mounted to your tractor.

(6) IGNITION SWITCH - Used for starting and stopping the engine.

(7) REVERSE OPERATION SYSTEM (ROS) "ON" POSITION - Allows operation of mower or other powered attachment while in reverse.

(8) LIGHT SWITCH - Turns the headlights on and off.

Our tractors conform to the applicable safety standards of the American National Standards Institute.

DANGER indicates a hazard which, if not avoided, will result in death or serious injury.

WARNING indicates a hazard which, if not avoided, could result in death or serious injury.

CAUTION indicates a hazard which, if not avoided, might result in minor or moderate injury.

CAUTION when used without the alert symbol, indicates a situation that could result in damage to the tractor and/or engine.

HOT SURFACES indicates a hazard which, if not avoided, could result in death, serious injury and/or property damage.

FIRE indicates a hazard which, if not avoided, could result in death, serious injury and/or property damage.

Failure to follow instructions could result in serious injury or death. The safety alert symbol is used to identify safety information about hazards which can result in death, serious injury and/or property damage.

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

(A) ATTACHMENT LIFT LEVER - Used to raise and lower the mower or other attachments mounted to your tractor.

(B) BRAKE PEDAL - Used for braking the tractor and starting the engine.

(C) PARKING BRAKE - Locks clutch/brake pedal into the brake position.

(D) THROTTLE CONTROL - Used to control engine speed.

(E) ATTACHMENT CLUTCH SWITCH - Used to engage the mower blades, or other attachments mounted to your tractor.

(F) IGNITION SWITCH - Used for starting and stopping the engine.

(G) REVERSE OPERATION SYSTEM (ROS) "ON" POSITION - Allows operation of mower or other powered attachment while in reverse.

(H) LIGHT SWITCH - Turns the headlights on and off.

(J) CRUISE CONTROL LEVER - Used to set forward movement of tractor at desired speed without holding the forward drive pedal.

(K) FORWARD DRIVE PEDAL - Used for forward movement of tractor.

(L) REVERSE DRIVE PEDAL - Used for reverse movement of tractor.

(M) FREEWHEEL CONTROL - Disengages transmission for pushing or slowly towing the tractor with the engine off.

(N) CHOKE CONTROL - Used when starting a cold engine.

(P) SERVICE REMINDER / HOUR METER - Indicates when service is required for the engine and mower.

(Q) 12-VOLT POWER PORT - Used for 12-volt accessories.
The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

**HOW TO USE YOUR TRACTOR**

**TO SET PARKING BRAKE**

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

1. Depress clutch/brake pedal all the way down and hold.
2. Pull parking brake lever up and release pressure from clutch/brake pedal.

Pedal should remain in brake position. Make sure parking brake will hold tractor secure.

**GROUND DRIVE**

- To stop ground drive, depress brake pedal all the way down.

**ENGINE**

- Move throttle control (D) between half and full speed (fast) position.

**NOTE:** Failure to move throttle control between half and full speed (fast) position, before stopping, may cause engine to "backfire".

- Turn ignition key (F) to "STOP" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.

- Never use choke (N) to stop engine.

**IMPORTANT:** Leaving the ignition switch in any position other than "STOP" will cause the battery to discharge and go dead.

**NOTE:** Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

**TO USE CHOKE CONTROL (N)**

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

- To engage choke control, pull knob out.
- Slowly push knob in to disengage.

**TO MOVE FORWARD AND BACKWARD**

The direction and speed of movement is controlled by the forward and reverse drive pedals.

1. Start tractor and release parking brake.
2. Slowly depress forward (K) or reverse (L) drive pedal to begin movement.

Ground speed increases the further down the pedal is depressed.

**STopping**

**MOWER BLADES**

- To stop mower blades, push attachment clutch switch in to disengaged position (O).

**NOTE:** Adjust mower to desired cutting height slot.

- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

**SYSTEM CHARACTERISTICS**

The cruise control should only be used while mowing or transporting on relatively smooth, straight surfaces. Other conditions such as trimming at slow speeds may cause the cruise control to disengage. Do not use the cruise control on slopes, rough terrain or while trimming or turning.

- With forward drive pedal depressed to desired speed, pull cruise control lever (J) up and hold while lifting your foot off the pedal, then release the lever.

To disengage the cruise control, depress the brake pedal or tap on forward drive pedal.

**TO USE CRUISE CONTROL**

The cruise control feature can be used for forward travel only.

**TO ADJUST MOWER CUTTING HEIGHT**

The position of the attachment lift lever (A) determines the cutting height.

- Put attachment lift lever in desired cutting height slot.
- Slide pointer tab (T) to desired cutting height as a reminder for next time you mow.

The cutting height range is approximately 1" to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.

- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

**TO USE THROTTLE CONTROL (D)**

Always operate engine at full speed (fast).

- Operating engine at less than full speed (fast) reduces engine's operating efficiency.
- Full speed (fast) offers the best mower performance.

**TOUSE CRUISE CONTROL**

The cruise control feature can be used for forward travel only.

**SYSTEM CHARACTERISTICS**

The cruise control should only be used while mowing or transporting on relatively smooth, straight surfaces. Other conditions such as trimming at slow speeds may cause the cruise control to disengage. Do not use the cruise control on slopes, rough terrain or while trimming or turning.

- With forward drive pedal depressed to desired speed, pull cruise control lever (J) up and hold while lifting your foot off the pedal, then release the lever.

To disengage the cruise control, depress the brake pedal or tap on forward drive pedal.

**TO ADJUST GAUGE WHEELS**

Gauge wheels are properly adjusted when they are slightly off the ground when mower is at the desired cutting height in operating position. Gauge wheels then keep the deck in proper position to help prevent scalping in most terrain conditions.

**NOTE:** Adjust gauge wheels with tractor on a flat level surface.

1. Adjust mower to desired cutting height (See "TO ADJUST MOWER CUTTING HEIGHT" in this section of manual).
2. With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole. Tighten securely.
3. Repeat for all, installing gauge wheel in same adjustment hole.
TO OPERATE MOWER

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine. You must remain fully and centrally positioned in the seat to prevent the engine from hesitating or cutting off when operating your equipment on rough, rolling terrain or hills.

1. Select desired height of cut with attachment lift lever.
2. Start mower blades by engaging attachment clutch control.

TO STOP MOWER BLADES - disengage attachment clutch control.

WARNING: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the deflector shield (S) in place.

REVERSE OPERATION SYSTEM (ROS)

Your tractor is equipped with a Reverse Operation System (ROS). Any attempt by the operator to travel in the reverse direction with the attachment clutch engaged will shut off the engine unless ignition key is placed in the ROS “ON” position.

WARNING: Backing up with the attachment clutch engaged while mowing is strongly discouraged. Turning the ROS “ON”, to allow reverse operation with the attachment clutch engaged, should only be done when the operator decides it is necessary to reposition the machine with the attachment engaged. Do not mow in reverse unless absolutely necessary.

USING THE REVERSE OPERATION SYSTEM:

- Only use if you are certain no children or other bystanders will enter the mowing area.
- Depress brake pedal all the way down.
- With engine running, turn ignition key clockwise to ROS “ON” position.
- Look down and behind before and while backing.
- Slowly depress reverse drive pedal to start movement.
- When use of the ROS is no longer needed, turn the ignition key clockwise to engine “ON” position.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (ropes, cord, etc.).

Transmission Engaged

Transmission Disengaged

TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

SERVICE REMINDER/HOUR METER

Service reminder shows the total number of hours the engine has run and flashes to indicate that the engine or mower needs servicing. When service is required, the service reminder will flash for two hours. To service engine and mower, see the Maintenance section of this manual.

NOTE: Service reminder runs when the ignition key is in any position but “STOP”. For accurate reading, be sure key remains in the “STOP” position when engine is not running.

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL

The engine in your tractor has been shipped from the factory, already filled with summer weight oil.

1. Check engine oil with tractor on level ground.
2. Unthread and remove oil fill cap/dipstick; wipe oil off. Reinsert the dipstick into the tube and rest oil fill cap on the tube. Do not thread the cap onto the tube. Remove and read oil level. If necessary, add oil until “FULL” mark on dipstick is reached. Do not overfill.

ADD GASOLINE

- Fill fuel tank to bottom of filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

IMPORTANT: When operating in temperatures below 32°F (0°C), use fresh, clean winter grade gasoline to help insure good cold weather starting.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

TO START ENGINE

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

1. Be sure freewheel control is in the transmission engaged position.
2. Sit on seat in operating position, depress brake pedal and set parking brake.
3. Move attachment clutch to disengaged position.

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Before starting, read the warm and cold starting procedures below.

6. Insert key into ignition and turn key clockwise to start position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, push choke control in, wait a few minutes and try again. If engine still does not start, pull the choke control out and retry.

WARM WEATHER STARTING (50°F and above)
7. When engine starts, slowly push choke control in until the engine begins to run smoothly. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly.

• The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50°F and below)
7. When engine starts, slowly push choke control in until the engine begins to run smoothly. Continue to push the choke control in small steps allowing the engine to accept small changes in speed and load, until the choke control is fully in. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

AUTOMATIC TRANSMISSION WARM UP
Before driving the unit in cold weather, the transmission should be warmed up as follows:
1. Be sure the tractor is on level ground.
2. Release the parking brake and let the brake slowly return to operating position.
3. Allow one minute for transmission to warm up. This can be done during the engine warm up period.
• The attachments can be used during the engine warm-up period after the transmission has been warmed up and may require the choke control be pulled out slightly.

NOTE: At any time, during step 4, there may be movement of the drive wheels.
4. Depress forward drive pedal to full forward position and hold for five (5) seconds and release pedal. Depress reverse drive pedal to full reverse position and hold for five (5) seconds and release pedal. Repeat this procedure three (3) times.
5. Shut off engine and set parking brake.
6. Engage transmission by placing freewheel control in engaged position (See "TO TRANSPORT" in this section of manual).

PURGE TRANSMISSION
© CAUTION: Never engage or disengage freewheel lever while the engine is running.
To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: Should your transmission require removal for service or replacement, it should be purged after reinstallation before operating the tractor.
1. Place tractor safely on a level surface - that is clear of objects and open - with engine off and parking brake set.
2. Disengage transmission by placing freewheel control in disengaged position (See "TO TRANSPORT" in this section of manual).
3. Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. Disengage parking brake.
4. Drive tractor forward for approximately five feet then backwards for five feet. Repeat this driving procedure three times.
Your transmission is now purged and now ready for normal operation.

MOWING TIPS
• Tire chains cannot be used when the mower housing is attached to tractor.
• Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
• The left hand side of mower should be used for trimming.
• Drive so that clippings are discharged onto the area that has already been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
• When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished.

If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
• Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
• Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough speed to give the mower cutting performance as well as the quality of cut desired.
• When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

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MAINTENANCE

MAINTENANCE SCHEDULE

<table>
<thead>
<tr>
<th>BEFORE EACH USE</th>
<th>EVERY 8 HOURS</th>
<th>EVERY 25 HOURS</th>
<th>EVERY 50 HOURS</th>
<th>EVERY 100 HOURS</th>
<th>EVERY SEASON</th>
<th>BEFORE STORAGE</th>
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<tbody>
<tr>
<td>Check Brake Operation</td>
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<td>Check Tire Pressure</td>
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<tr>
<td>Check Operator Presence &amp; ROS System</td>
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<td>A Check for Loose Fasteners</td>
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<tr>
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<td>Lubrication Chart</td>
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<td>Clean Air Screen</td>
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<td>Replace Oil Filter (if equipped)</td>
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<td>Replace Air Filter Paper Cartridge</td>
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1. Change more often when operating under a heavy load or in high ambient temperatures. 2. Service more often when operating in dirty or dusty conditions.

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual. Some adjustments will need to be made periodically to properly maintain your tractor.

At least once a season, check to see if you should make any of the adjustments described in the Service and Adjustments section of this manual.

• At least once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear.

BEFORE EACH USE

1. Check engine oil level.
2. Check brake operation.
3. Check tire pressure.
4. Check operator presence and ROS systems for proper operation.
5. Check for loose fasteners.

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be serviced. (See "TO CHECK BRAKE" in the Service and Adjustments section of this manual).

TIRES

• Maintain proper air pressure in all tires (See PSI on tires).

BLADE CARE

For best results mower blades must be sharp. Replace worn, bent or damaged blades.

CAUTION: Use only a replacement blade approved by the manufacturer of your tractor. Using a blade not approved by the manufacturer of your tractor is hazardous, could damage your tractor and void your warranty.

LUBRICATION CHART

① Spindle Zerk
② Front Wheel Bearing Zerk
③ Steering Sector Gear Teeth
④ General Purpose Grease
⑤ Refer to Maintenance "ENGINE" Section

- GENERAL RECOMMENDATIONS: Do not oil or grease the pivot points which have special nylon bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self-lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

- IMPORTANT: Keep small holes open.

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

Be sure operator presence and reverse operation systems are working properly. If your tractor does not function as described, repair the problem immediately.

• The engine should not start unless the brake pedal is fully depressed, and the attachment clutch control is in the disengaged position.

CHECK OPERATOR PRESENCE SYSTEM

• When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.

CHECK REVERSE OPERATION (ROS) SYSTEM

• When the engine is running with the ignition switch in the engine "ON" position and the attachment clutch engaged, any attempt by the operator to shift into reverse should shut off the engine.

Blade Bolt (Special)

Engine "ON" Position (Normal Operating)

- When the engine is running with the ignition switch in the ROS "ON" position and the attachment clutch engaged, any attempt by the operator to shift into reverse should NOT shut off the engine.

BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

• Keep battery and terminals clean.

• Keep battery bolts tight.

• Keep small vent holes open.

• Recharge at 6-10 amperes for 1 hour.

NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers.
Adding or checking level of electrolyte is not necessary.

TO CLEAN BATTERY AND TERMINALS
Corrosion and dirt on the battery and terminals can cause the battery to "leak" power.
1. Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
2. Rinse the battery with plain water and dry.
3. Clean terminals and battery cable ends with wire brush until bright.
4. Coat terminals with grease or petroleum jelly.
5. Reinstall battery (See "REPLACING BATTERY" in the SERVICE AND ADJUSTMENTS section of this manual).

TRANSAXLE COOLING
The transmission fan and cooling fins should be kept clean to assure proper cooling.
Do not attempt to clean fan or transmission while engine is running or while the transmission is hot. To prevent possible damage to seals, do not use high pressure water or steam to clean transaxle.
• Inspect cooling fan to be sure fan blades are intact and clean.
• Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

TRANSAXLE PUMP FLUID
The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact your nearest Sears or other qualified service center.

V-BELTS
Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

ENGINE LUBRICATION
Only use high quality detergent oil rated with API service classification SG-SL. Select the oil's SAE viscosity grade according to your expected operating temperature.

TO CHANGE ENGINE OIL
Change the oil after every 50 hours of operation or at least once a year if the tractor is not used for 50 hours in one year. Check the crankcase oil level before starting the engine and after each eight (8) hours of operation.

1. Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
2. Remove yellow cap from end of drain valve and install the drain tube onto the fitting. 
3. Unlock drain valve by pushing inward slightly and turning counterclockwise.
4. To open, pull out on the drain valve.
5. After oil has drained completely, close and lock the drain valve by pushing inward and turning clockwise until the pin is in the locked position as shown.
6. Insert dipstick into the tube and push down firmly into place before removing. Keep oil up to, but not over, the "FULL" line on dipstick. Push dipstick down firmly into the tube when finished.

TO SERVICE CARTRIDGE
• Replace a dirty, bent, or damaged cartridge. Handle new cartridge carefully; do not use if the rubber seal is damaged.

NOTE: Do not wash the paper cartridge or use pressurized air, as this will damage the cartridge.
1. Open door (A) on the blower housing. (C) and remove the bag containing the air cartridge. 
2. Gently tap the paper element to dislodge dirt.
3. Clean all air cleaner components of any accumulated dirt or foreign material. Prevent any dirt from entering the throat of carburetor.
4. Install cleaned or new element on the base and secure with latch.
CLEANING
- Clean engine, battery, seat, finish, etc.
- Keep finished surfaces and wheels free of gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose or pressure washer to clean your tractor unless the engine and transmission are covered to keep water out. Water in engine or transmission will shorten the useful life of your tractor. Use compressed air or a leaf blower to remove grass, leaves and trash from tractor and mower.

SERVICE AND ADJUSTMENTS

WARNING: TO AVOID SERIOUS INJURY, BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:
1. Depress brake pedal fully and set parking brake.
2. Place attachment clutch in "DISENGAGED" position.
3. Turn ignition key to "STOP" and remove key.
4. Make sure the blades and all moving parts have completely stopped.
5. Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TRACTOR

TO REMOVE MOWER
1. Place attachment clutch in "DISENGAGED" position.
2. Lower attachment lift lever to its lowest position.
3. Disengage belt tension rod (K) from lock bracket (L).
   CAUTION: Belt tension rod is spring loaded. Have a tight grip on rod and release slowly.
4. Remove mower belt from electric clutch pulley (M).
5. Disconnect front link (E) from mower - remove retainer spring and washer.
6. Go to either side of mower and disconnect mower suspension arm (A) from chassis and rear lift link (C) from rear mower bracket (D) - remove retainer springs and washers.
7. Go to other side of mower and disconnect the suspension arm and rear lift link.
   CAUTION: After rear lift links are disconnected, the attachment lift lever will be spring loaded. Have a tight grip on lift lever when changing position of the lever.
8. From right side of mower, disconnect anti-sway bar (S) from right rear mower bracket (D) - remove retainer spring and washer and pull mower toward you until the bar falls from the hole in bracket.
9. Turn tractor steering wheel to the left as far as it will go.
10. Slide mower out from under right side of tractor.

TO INSTALL MOWER
Follow procedure described in "INSTALL MOWER AND DRIVE BELT" in the Assembly section of this manual.

TO LEVEL MOWER
Make sure tires are properly inflated to the PSI shown on tires. If tires are over or under inflated, it may affect the appearance of your lawn and lead you to think the mower is not adjusted properly.

VISUAL SIDE-TO-SIDE ADJUSTMENT
1. With all tires properly inflated and if your lawn appears unevenly cut, determine which side of mower is cutting lower.
   NOTE: As desired, you can raise the low side of mower or lower the high side.
2. Go to side of mower you wish to adjust.
3. With a 3/4" or adjustable wrench, turn lift link adjustment nut (A) to the left to lower the mower, or, to the right to raise the mower.
   NOTE: Each full turn of adjustment nut will change mower height about 3/16".
4. Test your adjustment by mowing some uncut grass and visually checking the appearance. Readjust, if necessary, until you are satisfied with the results.

PRECISION SIDE-TO-SIDE ADJUSTMENT
1. With all tires properly inflated, park tractor on level ground or driveway.
2. Raise mower to its highest position.
3. At both sides of mower, position blade at side and measure the distance (A) from bottom edge of blade to the ground. The distance should be the same on both sides.
4. If adjustment is necessary, see steps 2 and 3 in Visual Adjustment instructions above.
5. Recheck measurements, adjust if necessary until both sides are equal.

FRONT-TO-BACK ADJUSTMENT
IMPORTANT: Deck must be level side-to-side.

To obtain the best cutting results, the mower blades should be adjusted so the front tip is 1/8" to 1/2" lower than the rear tip when the mower is in its highest position.

CAUTION: Blades are sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.
1. Raise mower to its highest position.
2. With an 11/16" or adjustable wrench, loosen jam nut A several turns to clear adjustment nut B.
3. With a 3/4" or adjustable wrench, turn front link adjustment nut (B) clockwise (tighten) to raise the front of mower, or, counterclockwise (loosen) to lower the front mower.

NOTE: If front tip of blade is not 1/8" to 1/2" lower than the rear tip, go to the front of tractor.

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   NOTE: As desired, you can raise the low side of mower or lower the high side.
2. Go to side of mower you wish to adjust.
3. With a 3/4" or adjustable wrench, turn lift link adjustment nut (A) to the left to lower the mower, or, to the right to raise the mower.
   NOTE: Each full turn of adjustment nut will change mower height about 3/16".
4. Test your adjustment by mowing some uncut grass and visually checking the appearance. Readjust, if necessary, until you are satisfied with the results.

PRECISION SIDE-TO-SIDE ADJUSTMENT
1. With all tires properly inflated, park tractor on level ground or driveway.
TO REPLACE MOWER DRIVE BELT

**MOWER DRIVE BELT REMOVAL**
1. Park tractor on a level surface. Engage parking brake.
2. Lower attachment lift lever to its lowest position.
3. Disengage belt tension rod (K) from lock bracket (L).

**CAUTION:** Belt tension rod is spring loaded. Have a tight grip on rod and engage slowly.

4. Remove screws (P) from R.H. and L.H. mandrel covers and remove covers (Q).
5. Remove any dirt or grass clippings which may have accumulated around mandrels and entire upper deck surface.
6. Remove belt from electric clutch pulley (M), both mandrel pulleys (R) and all idler pulleys (S).

**MOWER DRIVE BELT INSTALLATION**
1. Install belt around both mandrel pulleys (R) and around idler pulleys (S) as shown.
2. Install belt onto electric clutch pulley (M).

**IMPORTANT:** Check belt for proper routing in all mower pulley grooves.
4. Engage belt tension rod (K) on locking bracket (L).

**CAUTION:** Belt tension rod is spring loaded. Have a tight grip on rod and engage slowly.
5. Raise attachment lift lever to highest position.

NOTE: Each full turn of the adjustment nut will change mower height about 1/8".
- Recheck measurements, adjust if necessary until front tip of blade is 1 1/8" to 1 1/2" lower than the rear tip.
- Hold adjustment nut in position with wrench and tighten jam nut securely against adjustment nut.

TO ADJUST ATTACHMENT CLUTCH

The electric clutch should provide years of service. The clutch has a built-in brake that stops the pulley within 5 seconds. Eventually, the internal brake will wear which may cause the mower blades to not engage, or, to not stop as required. Adjustments should be made by a Sears or other qualified service center.

1. Make sure attachment clutch and ignition switches are in "OFF" position.
2. Adjust the three nylon locknuts until space between clutch plate and rotor measures .012" at all three slot locations on the side of brake plate.

**NOTE:** After installing a new electric clutch, run tractor at full throttle and engage and disengage electric clutch 10 cycles to wear in clutch plate.

TO REPLACE MOTION DRIVE BELT

**Belt Installation -**
1. Install new belt from tractor rear to front, over the steering plate (H) and above clutch brake pedal shaft (J).
2. Pull belt toward front of tractor and roll belt around electric clutch and onto engine pulley (G).
3. Pull belt toward rear of tractor. Carefully work belt down around transmission cooling fan and onto the input pulley (F). Be sure belt is inside the belt keeper.
4. Install belt on centerspan idler (E).
5. Install belt through stationary idler (C) and clutching idler (D).
6. Reinstall anti-rotation link (B) on right side of tractor. Tighten securely.
7. Reconnect clutch harness (A).
8. Make sure belt is in all pulley grooves and inside all belt guides and keepers.
9. Install mower (See "TO INSTALL MOWER" in this section of manual).
TO CHECK BRAKE
If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be serviced.
You may also check brake by:
1. Park tractor on a level, dry concrete or paved surface, depress clutch/brake pedal all the way down and engage parking brake.
2. Disengage transmission by placing freewheel control in "transmission dis-engaged" position. Pull freewheel control out and into the slot and release so it is held in the disengaged position.
The rear wheels must lock and skid when you try to manually push the tractor forward. If the rear wheels rotate, then the brake needs to be serviced. Contact a Sears or other qualified service center.

FRONT WHEEL TOE-IN/CAMBER
Your new tractor front wheel toe-in and camber is set at the factory and is normal. The front wheel toe-in and camber are not adjustable. If damage has occurred to affect the factory set front wheel toe-in or camber, contact a Sears or other qualified service center.

TO REMOVE WHEEL FOR REPAIRS
1. Block up axle securely.
2. Remove axle cover, retaining ring and washers to allow wheel removal (rear wheels have a square key - Do not lose).
3. Repair tire and reassemble.
NOTE: On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
4. Replace washers and snap retaining ring securely in axle groove.
5. Replace axle cover.
NOTE: To seal tire punctures and prevent flat tires due to slow leaks, purchase and use tire sealant from Sears. Tire sealant also prevents tire dry rot and corrosion.

TO START ENGINE WITH A WEAK BATTERY
WARNING: Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.
If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).
If "jumper cables" are used for emergency starting, follow this procedure:
IMPORTANT: Your tractor is equipped with a 12 volt system. The other vehicle must also be a 12 volt system. Do not use your tractor battery to start other vehicles.

TO ATTACH JUMPER CABLES -
1. Connect one end of the RED cable to the POSITIVE (+) terminal of each battery (A-B), taking care not to short against tractor chassis.
2. Connect one end of the BLACK cable to the NEGATIVE (-) terminal (C) of fully charged battery.
3. Connect the other end of the BLACK cable (D) to good chassis ground, away from fuel tank and battery.

WARNING: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.
Positive terminal must be connected first to prevent sparking from accidental grounding.
1. Lift hood to raised position.
2. Disconnect BLACK battery cable (A) then RED battery cable and carefully remove battery from tractor.
3. Install new battery with terminals in same position as old battery.
4. First connect RED battery cable (B) to positive (+) battery terminal with hex bolt and keeps nut as shown. Tighten securely. Slide terminal cover (C) over terminal.
5. Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt and keeps nut. Tighten securely.
6. Close hood.

REPLACING BATTERY
ENGINE
Maintenance, repair, or replacement of the emission control devices and systems, which are being done at the customers expense, may be performed by any non-road engine repair establishment or individual. Warranty repairs must be performed by an authorized engine manufacturer's service outlet.
CARBURETOR
If your engine does not operate properly due to suspected carburetor problems, take your tractor to a Sears or other qualified service center for repair and/or adjustment.
High speed stop is factory adjusted. Do not adjust - damage may result.
IMPORTANT: Never tamper with the engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. If you think the engine-governed high speed needs adjusting, contact a Sears or other qualified service center, which has proper equipment and experience to make any necessary adjustments.

ENGINE WITH A WEAK BATTERY:
1. Raise hood.
2. Remove bulb holder from the hole in the backside of the grill.
3. Replace bulb in holder and install bulb holder securely back into the hole in the backside of the grill.

INTERLOCKS AND RELAYS
Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.
- Check wiring. See electrical wiring diagram in the Repair Parts section.

TO REPLACE HEADLIGHT BULB
1. Raise hood.
2. Unsnap headlight wire connector.
3. Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
4. When replacing hood, be sure to reconnect the headlight wire connector.

Replacing battery
STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more. **WARNING:** Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

When tractor is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

1. Clean entire tractor (see "CLEANING" in the Maintenance section of this manual).
2. Inspect and replace belts, if necessary (see belt replacement instructions in the Service and Adjustments section of this manual).
3. Lubricate as shown in the Maintenance section of this manual.
4. Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
5. Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

**IMPORTANT:** It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, fuel hose, or tank during storage. Also, alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Empty the fuel tank by starting the engine and letting it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

**ENGINE OIL**

Drain oil (with engine warm) and replace with clean engine oil. (see "ENGINE" in the Maintenance section of this manual).

**CYLINDER(S)**

1. Remove spark plug(s).
2. Pour one ounce of oil through spark plug hole(s) into cylinder(s).
3. Turn ignition key to start position for a few seconds to distribute oil.
4. Replace with new spark plug(s).

**OTHER**

- Do not store gasoline from one season to another.
- Store your tractor with clean engine oil. (See "ENGINE" in the Maintenance section of this manual). **NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

**TROUBLESHOOTING CHART:**

See appropriate section in manual unless directed to Sears service center

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Will not start</td>
<td>1. Out of fuel.</td>
<td>1. Fill fuel tank.</td>
</tr>
<tr>
<td></td>
<td>2. Engine not &quot;CHOKE&quot; properly.</td>
<td>2. See &quot;TO START ENGINE&quot; in Operation section.</td>
</tr>
<tr>
<td></td>
<td>3. Engine flooded.</td>
<td>3. Wait several minutes before attempting to start.</td>
</tr>
<tr>
<td></td>
<td>4. Bad spark plug.</td>
<td>4. Replace spark plug.</td>
</tr>
<tr>
<td></td>
<td>5. Weak or dead battery.</td>
<td>5. Recharge or replace battery.</td>
</tr>
<tr>
<td></td>
<td>8. Water in fuel.</td>
<td>8. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.</td>
</tr>
<tr>
<td></td>
<td>9. Loose or damaged wiring.</td>
<td>9. Check all wiring.</td>
</tr>
<tr>
<td></td>
<td>10. Carburetor out of adjustment.</td>
<td>10. See &quot;To Adjust Carburetor&quot; in Service and Adjustments section.</td>
</tr>
<tr>
<td></td>
<td>11. Engine valves out of adjustment.</td>
<td>11. Contact a Sears or other qualified service center.</td>
</tr>
</tbody>
</table>

Hard to start

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. Bad spark plug.</td>
<td>2. Replace spark plug.</td>
<td></td>
</tr>
<tr>
<td>3. Weak or dead battery.</td>
<td>3. Recharge or replace battery.</td>
<td></td>
</tr>
<tr>
<td>5. Empty fuel tank and carburetor.</td>
<td>5. Recharge or replace battery.</td>
<td></td>
</tr>
<tr>
<td>6. Empty fuel tank and carburetor.</td>
<td>6. Check all wiring.</td>
<td></td>
</tr>
<tr>
<td>7. Carburetor out of adjustment.</td>
<td>7. See &quot;To Adjust Carburetor&quot; in Service and Adjustments section.</td>
<td></td>
</tr>
<tr>
<td>8. Engine valves out of adjustment.</td>
<td>8. Contact a Sears or other qualified service center.</td>
<td></td>
</tr>
</tbody>
</table>

Engine will not turn over

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. Attachment clutch is engaged.</td>
<td>2. Disengage attachment clutch.</td>
<td></td>
</tr>
<tr>
<td>3. Weak or dead battery.</td>
<td>3. Recharge or replace battery.</td>
<td></td>
</tr>
<tr>
<td>5. Corroded battery terminals.</td>
<td>5. Clean battery terminals.</td>
<td></td>
</tr>
<tr>
<td>6. Loose or damaged wiring.</td>
<td>6. Check all wiring.</td>
<td></td>
</tr>
<tr>
<td>7. Faulty ignition switch.</td>
<td>7. Check/replace ignition switch.</td>
<td></td>
</tr>
<tr>
<td>8. Faulty solenoid or starter.</td>
<td>8. Check/replace solenoid or starter.</td>
<td></td>
</tr>
</tbody>
</table>

Engine clicks but will not start

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Weak or dead battery.</td>
<td>1. Recharge or replace battery.</td>
<td></td>
</tr>
<tr>
<td>2. Corroded battery terminals.</td>
<td>2. Clean battery terminals.</td>
<td></td>
</tr>
<tr>
<td>3. Loose or damaged wiring.</td>
<td>3. Check all wiring.</td>
<td></td>
</tr>
<tr>
<td>4. Faulty solenoid or starter.</td>
<td>4. Check/replace solenoid or starter.</td>
<td></td>
</tr>
</tbody>
</table>

Loss of power

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. Throttle in &quot;CHOKE&quot; position.</td>
<td>2. Adjust throttle control.</td>
<td></td>
</tr>
<tr>
<td>3. Build-up of grass, leaves and trash under mower.</td>
<td>3. Clean underside of mower housing.</td>
<td></td>
</tr>
<tr>
<td>5. Low oil level/dirty oil.</td>
<td>5. Check oil level/change oil.</td>
<td></td>
</tr>
</tbody>
</table>
## TROUBLESHOOTING CHART:
See appropriate section in manual unless directed to Sears service center

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Loss of power (continued)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6. Faulty spark plug.</td>
<td>6. Clean and regap or change spark plug.</td>
<td></td>
</tr>
<tr>
<td>8. Stale or dirty fuel.</td>
<td>8. Empty fuel tank and refill tank with fresh, clean gasoline.</td>
<td></td>
</tr>
<tr>
<td>10. Spark plug wire loose.</td>
<td>10. Connect and tighten spark plug wire.</td>
<td></td>
</tr>
<tr>
<td>13. Loose or damaged wiring.</td>
<td>13. Check all wiring.</td>
<td></td>
</tr>
<tr>
<td>15. Engine valves out of adjustment.</td>
<td>15. Contact a Sears or other qualified service center.</td>
<td></td>
</tr>
</tbody>
</table>

### Excessive vibration

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1. Worn, bent or loose blade.</td>
<td>1. Replace blade. Tighten blade bolt.</td>
</tr>
<tr>
<td></td>
<td>2. Bent blade mandrel.</td>
<td>2. Contact a Sears or other qualified service center.</td>
</tr>
<tr>
<td></td>
<td>3. Loose/damaged part(s).</td>
<td>3. Tighten loose part(s). Replace damaged parts.</td>
</tr>
</tbody>
</table>

### Engine dies when tractor is shifted into reverse

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1. Reverse operation system (ROS) is not &quot;ON&quot; while mower or other attachment is engaged.</td>
<td>1. Turn ignition key to ROS &quot;ON&quot; position. See Operation section.</td>
</tr>
</tbody>
</table>

### Engine continues to run when operator leaves seat with attachment clutch engaged

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1. Faulty operator-safety presence control system.</td>
<td>1. Check wiring, switches and connections. If not corrected, contact a Sears or other qualified service center.</td>
</tr>
</tbody>
</table>

### Poor cut - uneven

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1. Worn, bent or loose blade.</td>
<td>1. Replace blade. Tighten blade bolt.</td>
</tr>
<tr>
<td></td>
<td>2. Mower deck not level.</td>
<td>2. Level mower deck.</td>
</tr>
<tr>
<td></td>
<td>3. Buildup of grass, leaves, and trash under mower.</td>
<td>3. Clean underside of mower housing.</td>
</tr>
<tr>
<td></td>
<td>4. Bent blade mandrel.</td>
<td>4. Contact a Sears or other qualified service center.</td>
</tr>
<tr>
<td></td>
<td>5. Clogged mower deck vent from build-up of grass, leaves, and trash around mandrels.</td>
<td>5. Clean around mandrels to open vent holes.</td>
</tr>
</tbody>
</table>

### Headlight(s) not working (if so equipped)

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1. Light switch is &quot;OFF&quot;.</td>
<td>1. Turn light switch &quot;ON&quot;.</td>
</tr>
<tr>
<td></td>
<td>2. Bulb(s) or lamp(s) burned out.</td>
<td>2. Replace bulb(s) or lamp(s).</td>
</tr>
<tr>
<td></td>
<td>3. Faulty light switch.</td>
<td>3. Check/replace light switch.</td>
</tr>
<tr>
<td></td>
<td>4. Loose or damaged wiring.</td>
<td>4. Check wiring and connections.</td>
</tr>
<tr>
<td></td>
<td>5. Blown fuse.</td>
<td>5. Replace fuse.</td>
</tr>
</tbody>
</table>

### Battery will not charge

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1. Bad battery cell(s).</td>
<td>1. Replace battery.</td>
</tr>
<tr>
<td></td>
<td>2. Poor cable connections.</td>
<td>2. Check/clean all connections.</td>
</tr>
<tr>
<td></td>
<td>4. Faulty alternator.</td>
<td>4. Replace alternator.</td>
</tr>
</tbody>
</table>

### Loss of drive

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1. Freewheel control in &quot;disengaged&quot; position.</td>
<td>1. Place freewheel control in &quot;engaged&quot; position.</td>
</tr>
<tr>
<td></td>
<td>2. Motion drive belt worn, damaged, or broken.</td>
<td>2. Replace motion drive belt.</td>
</tr>
<tr>
<td></td>
<td>3. Air trapped in transmission during shipment or servicing.</td>
<td>3. Purge transmission.</td>
</tr>
</tbody>
</table>

### Engine "backfires" when turning engine "OFF"

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1. Engine throttle control not set between half and full speed (fast) position before stopping engine.</td>
<td>1. Move throttle control between half and full speed (fast) position before stopping engine.</td>
</tr>
</tbody>
</table>
A WARNING: To avoid serious injury, operate your tractor up and down the face of slopes, never across the face. Do not mow slopes greater than 15 degrees. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.